07.L Lab Exercise: DC motor PI velocity control

Objectives

The objectives of this exercise are to:

- Incorporate many of the hardware and software elements developed previously in this course into an integrated closed-loop control system.
- 2. Implement a program structure allowing continuous modification of the control parameters without halting the control algorithm.
- 3. Implement a proportional-integral (PI) velocity control algorithm for the DC motor.

Introduction

In this exercise, a closed-loop control system for the DC motor will be developed. This system is similar to actuators used in many types of positioning systems. The primary drive of one axis of an automated machine tool or of one axis of motion of an industrial robot is often a computer-controlled DC motor. Our system will control the motor speed. The control algorithm will repeatedly compare the actual velocity of the motor V_{act} with the desired reference velocity V_{ref}, and automatically alter the applied control voltage to correct any differences. Although this is not a trivial computer control task, you have developed nearly all the required elements in the preceding six exercises. The optical encoder (through the FPGA), the D/A converter (connected to the motor amplifier), and the periodic timer interrupt, will

be combined to control the DC motor. As in Lab Exercise 06, a separate timer thread will produce an interrupt at the end of each basic

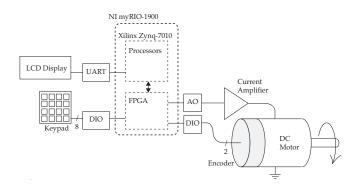


Figure L.1:

time interval (BTI). The ISR will load the IRQTIMERWRITE and IRQTIMERSETTIME registers to schedule the next BTI, and then call functions to:

- 1. read the encoder counter and compute the velocity,
- 2. execute the motor control algorithm, and
- 3. save the results, as necessary.

The control system will be "table-driven." That is, the parameters used by the control algorithm (reference speed, system gains, and BTI length) will be kept in a special table of values. Through the keypad/LCD, the values of the parameters in the table will be altered (interactively) by a "table editor" function called from the main program thread. The only tasks of the table editor will be to change the table values in response to commands from the keypad, and to display performance information.

This table-driven structure will allow the program user to change any of the control parameters, at any time, without stopping the execution of the control algorithm. It will appear as though two programs, the table editor and the control algorithm, are executing simultaneously.

You will not write the table editor. The required function, ctable2 is described in Resource 15. It

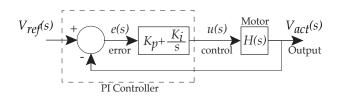


Figure L.2: continuous representation of the control loop.

has been included in our library, and is automatically linked with your program. Although you will not write this function, it uses the basic keypad/display algorithms that you developed in Lab Exercises 01, 02 and 03. The prototype for ctable2 is in ctable2.h. The motor will be controlled using a proportional-plus-integral (PI) control law as shown in Figure L.2. The PI control law relates the error e(t) to the output control signal u(t)using the gain constants K_p and K_i . Applying Tustin's method to the continuous controller transfer function $K_p + \frac{K_i}{s}$, the corresponding discrete transfer function is

$$\frac{U(z)}{E(z)} = \frac{b_0 + b_1 z^{-1}}{a_0 + a_1 z^{-1}},$$
(1)

where

$$a_0 = 1$$
, $a_1 = -1$, $b_0 = K_p + \frac{1}{2}K_iT$, and $b_1 = -K_p + \frac{1}{2}K_iT$.

where T is the sample time, and the error is

$$e(n) = V_{ref}(n) - V_{act}(n)$$

For more on Tustin's method, see Lec. 06.3 . You will implement the corresponding difference equation using the general-purpose algorithm you developed in Lab Exercise 06.

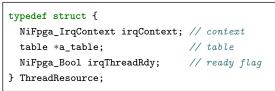
Pre-laboratory preparation

Drawing on your previous work, write two threads to: (1) communicate with the user and (2) control the motor.

Two threads

Main program thread The main program performs these tasks:

- 1. Initialize the table editor variables.
- 2. Set up and enable the timer IRQ interrupt (as in Lab Exercise 06).
- 3. As in Lab Exercise 06, register the Timer Thread and create the thread to catch the Timer Interrupt. In this lab, the Timer Thread will gain access to the table data through a pointer. Modify the Timer Thread resource to include a pointer to the table. For example,



4. Call the table editor. The table should contain six values, labeled as shown:

V_ref: rpm	{edit}
V_act: rpm	{show}
VDAout: mV	{show}
Kp: V-s/r	{edit}
Ki: V/r	{edit}
BTI: ms	{edit}

All of the table edit values should be initialized to zero, except for the BTI length, which should be 5 ms. Note the units.

After the main program calls the table editor, the user may edit and view the table values whenever desired.

5. When the table editor exits, signal the Timer Thread to terminate. Wait for it to terminate.

Timer thread – ISR At the beginning of the starting function, declare convenient names for the table entries from the table pointer:

```
double *vref = &((threadResource->a_table+0)->value);
double *vact = &((threadResource->a_table+1)->value);
// ...etc.
```

As in Lab Exercise 06, the Timer Thread includes a main loop timed by the IRQ, and is terminated only by its ready flag. Before the loop begins:

- initialize the analog I/O, and set the motor voltage to zero, using Aio_Write (as is Lab Exercise 06).
- Set up the encoder counter interface (as in Lab Exercise 04).

Each time through the loop of the it should:

- Get ready for the next interrupt by: waiting for the IRQ to assert, writing the Timer Write Register, and writing TRUE to the Timer Set Time Register.
- 2. Call vel, from Lab Exercise 04, to measure the velocity of the motor.
- Compute the current coefficients (a's and b's) for the PI control law from the current values of K_p and K_i. See Equation 1. Update the values of the biquad structure.
- 4. Compute the current error $V_{ref} V_{act}$.
- 5. Call cascade to compute the control value from the current error using the difference equation for PI control law. Important: limit the computed control value to the range [-7.5, 7.5] V.
- Send the control value to the D/A converter COO using Aio_Write.
- Change the show values in the table to reflect the current conditions of the controller.
- 8. Save the results of this BTI for later analysis. (See below.)
- 9. Acknowledge the interrupt.

Functions

cascade – The cascade function, called once, from the ISR, during each BTI, implements the general-purpose linear difference equation algorithm from Lab 06. For this lab use the same C code that you used in Lab Exercise 04. In this case, the number of biquad sections will be one. Note that, as in Lab Exercise 06, all calculations should be made in (double) floating-point arithmetic.

vel – Use the vel function, developed in Lab Exercise 04, to read the encoder counter and estimate the angular velocity in units of BDI/BTI.

Saving the Responses

A convenient method of saving the data is to define data arrays in the ISR for both the velocity and the torque. Then an auto-incremented index variable is used to store the data in the arrays during each BTI. Increment the index as needed, stopping when index reaches the length of the arrays. A convenient length would be 250 points each. Since our program runs continuously, you may wish to save the response whenever the reference velocity is changed. This is easily accomplished by checking to see if the reference velocity has changed since the last BTI, and resetting the index to zero if it has. Since the index is then less than the length of the arrays, the arrays will be refilled. This is equivalent to recording the response to a step input in the reference velocity.

In addition, when the ISR resets the index to zero, save the previous value of the reference velocity. That value, along with other system parameters, will be used in MATLAB to predict the theoretical model response.

V _{ref}	±200	rpm
BTI length	5	ms
Kp	0.1	V-s/rad
K _i	2.0	V/rad

 Table L.1: the base set of controller parameters.

After the main loop terminates, but while still in the Timer Thread, write the results to the Lab7.mat file. The results should include:

- 1. your name (string),
- 2. the actual velocity array (rad/s),
- 3. the torque array (N-m),
- 4. the current and the last, previous reference velocities (rad/s),
- 5. K_p (V-s/rad),
- 6. K_i (V/rad), and
- 7. BTI length (s).

Use the same methods as Lab Exercise 04 and Lab Exercise 06 to bring the Lab7.mat file to Matlab.

Laboratory Procedure

- Test and debug your program.
 For debugging purposes, use the base set of controller parameters in Table L.1.
- 2. While the motor is at steady-state speed, gently apply a steady load torque to the motor shaft. What are the responses of the actual speed and control voltage? Explain.
- Beginning with the base set of parameters, explore the effect of varying the proportional gain K_p on the transient response. Try small (0.05) and large (0.2) values of K_p. What are the effects on the oscillation frequency and on the damping? Explain in terms of the transfer function parameters.
- 4. Beginning with the base set of parameters, explore the effect of varying the integral

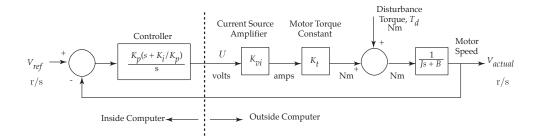


Figure L.3: continuous version of the full control loop.

gain K_i on the transient responses. Try small (1) and large (10) values of K_i . What are the effects on the oscillation frequency and on the damping? Explain in terms of the transfer function parameters.

5. Finally, using the base set of parameters, record the control torque and actual velocity responses for a step change in the reference velocity that starts from -200 rpm and goes to +200 rpm. In Matlab, compare these experimental responses with the analytical responses for the continuous system approximation. The theoretical responses can be calculated using the (appropriately scaled) Matlab step command. The analysis should be plotted over the experimental responses. Use the subplot command to place both the control value and the measured velocity plots on the same page. What do you conclude?

DC Motor Controller Model

The model in Figure L.3 is the continuous approximation of the actually discrete control of the DC motor.

For accuracy of the approximation, we need the following:

1. the sampling frequency is much larger than the natural frequency of the system

K _{vi}	Current Source Amplifier Gain	0.41	A/volt
Kt	Motor Torque Constant	0.11	N-m/A
J	Inertia in conventional units	3.8×10^{-4}	N-m-s ² /r
Kp	Proportional Gain		V-s/r
Ki	Integral Gain		V/r

Table L.2:

and

- 2. time delays caused by computation are insignificant and
- 3. the control value does not saturate and
- the mechanical damping B is small in comparison with the effects of the proportional term K_p in the controller.

Parameter values are shown in Table L.2.

The following transfer functions can be obtained from the block diagram:

$$\frac{V_{act}(s)}{V_{ref}(s)} = \frac{\tau s + 1}{\frac{s^2}{m^2} + \frac{2\zeta}{2W}s + 1},$$
(3)

$$\frac{V_{act}(s)}{T_d(s)} = \frac{sK_d}{\frac{s^2}{\omega_n^2} + \frac{2\zeta}{\omega_n}s + 1}, \text{ and} \qquad (4)$$

$$\frac{\mathrm{U}(s)}{\mathrm{V}_{\mathrm{ref}}(s)} = \frac{s\mathrm{K}_{\mathrm{u}}(\tau s+1)}{\frac{s^2}{\omega_{\mathrm{n}}^2} + \frac{2\zeta}{\omega_{\mathrm{n}}}s + 1}.$$
(5)

Let $K = K_{vi}K_t$ N-m/V; then the following values can be used to model the system:

numerator values: $\tau = \frac{K_p}{K_i}$ s,

$$K_d = \frac{1}{K_i K}$$
 rad/N-m,

$$K_u = \frac{I}{K}$$
 V-s²/rad

natural frequency: $\omega_n = \sqrt{\frac{K_i K}{J}} ~~rad/s$

damping ratio: $\zeta = \frac{K_p}{2} \sqrt{\frac{K}{JK_i}}.$

Resource R15 A table editor for the myRIO

The following describes ctable2(), a utility program that displays values that are stored in memory, and allows the user to change selected values. The values, with appropriate labels, appear on the LCD display. The user enters values on the keypad. When ctable2() is called, it then runs continually, returning to the calling program only when ← is entered. However, other threads may use and cause to be displayed the information stored by ctable2(). A table "title" is displayed on the first line of the LCD display. The table can have as many as nine numbered entries. Three of these entries

are always displayed below the title. The user can scroll the entries up and down using the UP and DWN keys. Alternately, the user can cause any entry to become the top entry by entering its number.

For example, a three-entry table, shown with the third entry scrolled to the top, might look like:

Flow Control Table	
3 BTI: ms	3.0
1 Qref: (cc/s)	450.
2 Qact: (cc/s)	453.

The user may alter an entry by scrolling it to the top of the list, and pressing ENTR. The display prompts for a new value of the parameter. For the example above, pressing ENTR would cause the prompt: Enter: BTI: ms to be displayed. The user could then enter a new value (followed by ENTR), causing the new value to be placed in memory and displayed.

"Edit" values and "Show" values

There are two kinds of values, called "edit" values and "show" values. Edit values are those that the user may change at will. Each edit value is presumed not to have changed since the last time it was changed (edited) by the user. Show values are those that the user may observe more or less continually. A separate thread, created within ctable2(), periodically updates the table to reflect the current show values. Show values may not be edited; each show value is presumed perhaps to have changed since the last time the table was updated. (The changes would generally be made by another thread, which would determine a new show value and place it in memory; the new value would then be displayed when the table is updated.)

Typically, edit values are system parameters set by the user, while show values are computed and change with time. Calling ctable2()

The prototype of ctable2() is:

int ctable2(char *title, struct table *entries, int nval);

The ctable2() function is automatically linked with your code from the ME477Library. The statement: #include "ctable2.h" must appear in main.c.

When calling ctable2(), your program must supply appropriate values for the following arguments:

title is a string array for the table title.

Less than 20 characters.

entries is an array of structures of type table defined as:

```
typedef struct {
    char *e_label; // entry label label
    int e_type; // entry type (0-show; 1-edit)
    double value; // value
} table;
```

Each element of the array corresponds to an entry in the table, and specifies the entry label, type (edit or show), and value of the entry. A good practice is to make the length of the labels 12 characters or less.

```
nval specifies the number of table entries.
Again, the total number of edit and show
entries must be no greater than 9.
```

Entering ← while the table is displayed causes ctable2() to terminate, returning 0 for a normal exit.

For example,

In this table entitled: Flow Control Table, there are two edit values that can be changed by the user (qref and bti), and one show value (qact).

In the main thread, the variables for the table title, and the table structure array are declared and initialized.

```
char *Table_Title ="Flow Control Table";
table my_table[] = {
```

```
{"Qref: (cc/s)", 1, 0. },
{"Qact: (cc/s)", 0, 0.0 },
{"BTI: ms ", 1, 5.0 }
};
```

Notice that the each element of the array my_table is a struct of type table containing the entry label, type, and initial value.

Finally, the table editor is called:

```
ctable2(Table_Title, my_table, 3);
```

Within the thread that uses or changes the table values, pointers corresponding to convenient names of the table values can be declared. In the example:

```
double *qref = &((threadResource->a_table+0)->value);
double *qact = &((threadResource->a_table+1)->value);
double *bti = &((threadResource->a_table+2)->value);
```

Then, variables may be referred to by their named pointers. For example,

T = *bti/1000.;

Note the dereferencing of the bti pointer.

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Path planning